

Work Order ID 145815

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Item ID: D3166-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Basket Hoop
 Start Date: 5/10/2016 Start Qty: 20.00 ***20*** Cust Item ID:
 Required Date: 5/13/2016 Req'd Qty: 20.00 ***20*** Customer:
 Reference:

Approvals: Process Plan: DAS 21 Date: JUL 28 2016 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: 9-89 Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3166	Rev A1								
100	Skidtubes	0.00							
100									
Large Fab	Memo	0.67							
Large Fab	Cut 3/4" x 3/4" square tubing 60.00" long.								
110	BENDING MACHINE - SKIDTUBES	0.06							
110									
CNC Bend 1	Memo	0.20							
CNC Delta 100 Bender	Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350 BASB, and folio 18.								
120	QC6- Inspect dimensions to drawing	0.00							
120									
QC	Memo	0.00							
Quality Control	Inspect Basket Hoop dimensions with template D3166-1-T1 (DT8302)								

20 C 16-07-28

20 TW 16-08-02

20x **DAS 43** 9-89 **AUG 03 2016**

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>WA04</u>	0.00							
130									
Packaging	Memo	0.03							
Packaging	LOCATION : WA004								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.33							
Quality Control									

DAS 21 9-89 AUG 03 2016

20x 43 9-89 AUG 03 2016

2m 16/08/03

Picklist Print

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Work Order ID: 145815

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Parent Item: D3166-1

D3166-1

Parent Item Name: Basket Hoop

Start Date: 5/10/2016

Required Date: 5/13/2016

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP A02.08.23New issueKJ
IPP: B 08.12.05 Updated bending program on step 3 per NCR W/O43165 KJ
Verified by: EC
IPP Rev:C 09-01-23 as per DEO D3166-A2 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304TS0.750W.065

Purchased

No

100

f

880.6100

5

105.2632

M304TS0 750W 065

304 SQ Tube .75x.75x.065W

106 *C. 16.07.20*

Location

WA004

Loc Qty

880.61

m132270

35.88

m133412

482

m133757

54.73

m134696

108

m135231

200

Loc Code

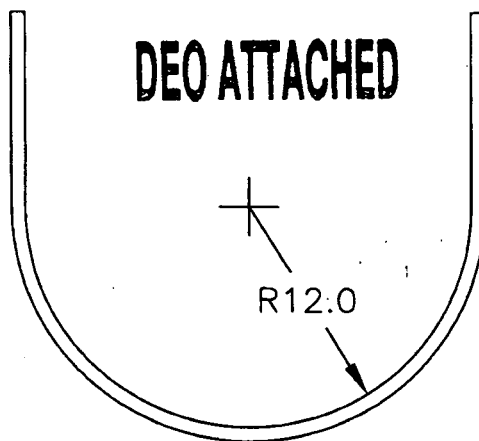
→ 53 ~~53~~ *→ 53*



DESIGN #	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3166	REV. A SHEET 1 OF 1
DATE 02.07.10		TITLE BASKET / HOOP	SCALE NTS
A	02.07.10	NEW ISSUE	
A1	04.04.08	38+/- 1 WAS 36.0	

RELEASED
02-08-06

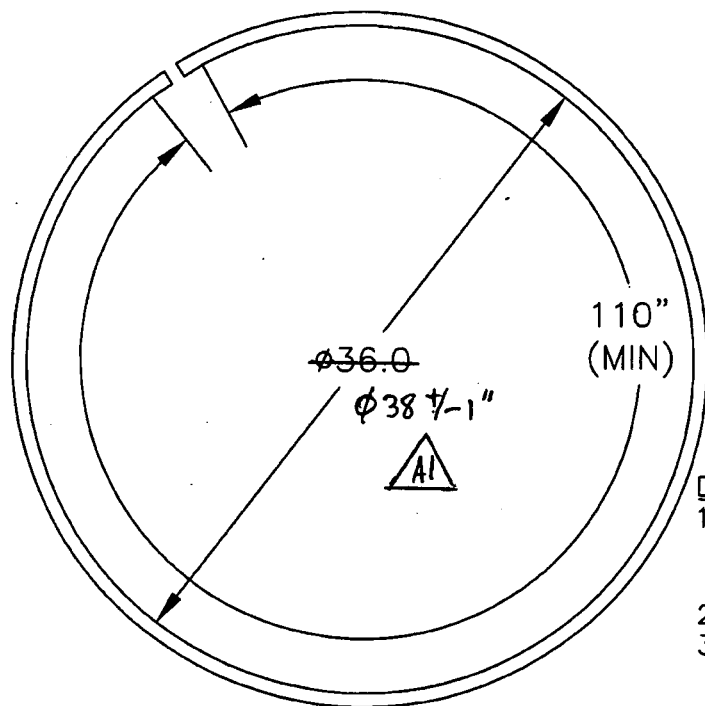
DEO ATTACHED



10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 60.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED

[illegible]

D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 120.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED

DRAWING NO. D3166	TITLE BASKET HOOP	REV A1	DART AEROSPACE LTD ENGINEERING ORDER		D.E.O. NO. D3166-A-2	SHEET NO. 1 OF 1	SCALE NTS
DRAWN AJS	CHECKED 1	MFG. APPR. M	APPROVED MP		DE APPR. H		
DATE 08.12.11	DATE 08.12.15	DATE 08/12/15	DATE 08/12/16		DATE 08.12.16		

1) MODIFY MATERIAL NOTE FOR D3166-1 AS SHOWN:

IS:

1) MATERIAL: AISI 304/316 SS, 3/4 X 3/4 X 0.065 WALL SQUARE TUBING,
60.00" LONG
REF. DART SPEC M304TS0.750W.065

WAS:

1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 60.00" LONG
(REF DART SPEC. M304TS0.750W.063)

2) MODIFY MATERIAL NOTE FOR D3166-3 AS SHOWN:

IS:

1) MATERIAL: AISI 304/316 SS, 3/4 X 3/4 X 0.065 WALL SQUARE TUBING,
120.00" LONG
REF. DART SPEC M304TS0.750W.065

WAS:

1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 120.00" LONG
(REF DART SPEC. M304TS0.750W.063)

RELEASED
08/12/16 MP

REASON: SEE PAR 08-005

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